

SPECTROPHOTOMETRIC DETERMINATION OF ZIRCONIUM SULFOBENZOL AZOPYRROCATECHOL AND DIFFERENT LIGAND COMPLEXES WITH SURFACTANTS

I.A. Ahmadov^{*}

Named after acad. M. Naghiyev Institute of Catalysis and Inorganic Chemistry, Azerbaijan National Academy of Sciences, Baku, Azerbaijan

Abstract. The multi-ligand complex for the formation of zirconium with sulfobenzene azopirocatexin and surfactants was studied spectrophotometric method. The maximum absorbtion of the complex occurs at 530 nm. The complex is formed in a relatively acidic environment, and at pH = 3, the maximum amount of zirconium ions passes into the complex. The linear range is 0.24–6.5 µg mL⁻¹, the limit of detection is 3 µg mL⁻¹, and the limit of quantification is 9.2 µg mL⁻¹. Analytical parameters affecting the determination of zirconium were calculated statistically. The volume of the extraction solution, the pH and the amount of ligand were found to be important factors influencing the formation of the complex.

Keywords: zirconium, sulfobenzol azopyrocatechol, 3D modeling.

Corresponding Author: I.A. Ahmadov, Named after acad. M. Naghiyev Institute of Catalysis and Inorganic Chemistry, Azerbaijan National Academy of Sciences, 113, H.Javid. ave., AZ-1143, Baku, Azerbaijan, e-mail: <u>intizanm-ehmedov@mail.ru</u>

Received: 15 September 2021; Accepted: 28 November 2021; Published: 7 December 2021.

1. Introduction

Zirconium is one of the most difficult elements to analytically determine. In natural minerals, it is often found in combination with hafnium. Due to the similar chemical properties, it is hard to differentiate hafnium and zirconium during analysis. It is very resistant to base environments. It is colourless and hydrated in a strongly acidic environment. In its pure form, zirconium has a weak neutron absorption capacity, but it is possible to double the minimum neutron absorption capacity for use in nuclear technology (Hedrick, 2000). Thus, it becomes resistant to corrosion at high temperatures. Used in vacuum technology, in the manufacture of refractory parts. Zirconium compounds are used in adhesives, antiperspirants, aqueous polymers, ceramic paints, to increase the brightness of optical glasses, in paints as a drying and rust preventing agent, paper and photographic gelatin hardeners, preparation of soaps and toothpastes (Agrawal & Sudhakar, 2002). Due to a number of superior chemical properties, the zirconium mineral began to take the place of toxic and expensive chemical compounds in industry.

Determination methods using first-order derivative spectrophotometry for zirconium determination (Abbaspour & Baramakeh 2002; El-Sayed *et al.*, 2010; Varghese & George 2012), solid phase extraction (Faghihian & Kabiri-Tadi 2010; Pourreza *et al.*, 2011) cloud point extraction (Ghasemi *et al.*, 2012; Shariati & Yamini 2006), inductively coupled plasma mass spectrometry (Yang and Pin 2002; Firdaus *et al.*, 2007; Sun & Li 2015; Firdaus, 2018) and inductively coupled plasma atomic emission spectrometry (Lee, 2003; Schenk & Almirall 2012; Mortada *et al.*, 2013), PVC

membrane-based electrodes and sensors (Arida, 2008; Gupta *et al.*, 2009), as well as methods of concentration and separation of zirconium with hafnium (Oszwałdowski & Jakubowska, 2003; Oszwaodowski *et al.*, 1998; Rezaee *et al.*, 2012; Wang *et al.*, 2000; Yang *et al.*, 2002; Wang *et al.*, 2015) and other methods (Bassan *et al.*, 2010; Ghasemi Zolfonoun, 2010; Loh *et al.*, 2005; Pourreza *et al.*, 2010; El-Sayed *et al.*, 2017; Sharma *et al.*, 2001) have been developed for determination of zirconium. Recently, microextraction methods have been used to determine zirconium (Afzali *et al.*, 2014; Bagda & Tuzen, 2015).

Literature survey showed that various solvent extraction methods for the separation and pre-concentration of zirconium are available. Different reagents such as, Cyanex 923 (Gupta et al., 2005), 2-hydroxy-5- nonylacetophenone- oxime (LIX 84- IC) (Reddy *et al.*, 2004), 2-ethylhexyl phosphoric acid mono-2-ethyl- hexyl ester (PC-88A) (Reddy *et al.*, 2004) and eriochrome cyanine R (Hanan & Salim, 2009) have been reported for extraction of zirconium.

Microextraction methods allow for less use of organic solvents, simplification of the sample preparation process, easy and inexpensive analysis, as well as analysis with many analytical devices (Alver *et al.*, 2012). In the present study, the dispersive liquid-liquid microextraction (method was used for the determination of zirconium. The analytical reagent sulfobenzol azopyrocatechin (1-(3,4-dioxyphenylazo)-4-sulfobenzol) was used, and as a surfactant, cetylpyridinium chloride was used. The addition of a surfactant accelerates the extraction of the metal complex into the organic phase. Analytical properties of the obtained different ligand complex were studied by spectrophotometric method.

2. Experimental part

2.1. Reagents and devices

The optical density of color solutions was measured on the JENWAY 6300 spectrophotometer using a quartz microcuvette. The Denley BS400 centrifuge (Denley Instruments Ltd., Billingshurst, UK) was used to accelerate phase separation. A Hamilton syringe was used for rapid injection (Hamilton Company, NA, USA). The pH of all solutions was measured using the Cond./TDS/Temp universal pH meter.

Sulfobenzol azopyrocatechol was dissolved in ethanol to form a solution with a concentration of 5×10^{-3} mol L⁻¹, the structural formula of sulfobenzol azopyrocatechol is shown in Fig. 1. SBAP was synthesized according to the method (Firz-David and Blanzhe, 1957), purified by crystallization from the solution in ethanol and the amount of the main product found in it by titanometric titration (Eshworth, 1968) was 98.8%. A standard zirconium solution with a concentration of 135 µq mL⁻¹ was prepared by dissolving "highly pure" metallic zirconium in a mixture of HF+ HClO₄. Then hydrogen fluoride is evaporated and separated, mixed with 4 M HClO₄ and 5 M H₂SO₄ (Korostelev, 1964). 45 µg mL⁻¹ working solution was obtained by diluting the parent solution of zirconium with distilled water. 0,1% OP-10 solution was used as a surfactant.

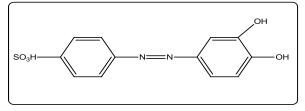


Figure 1. Structure of sulfobenzol azopyrocatechol

2.2. Method

The test tube contains a 200 μ L sample of Zr solution with a concentration of 45 μ g mL⁻¹ and 400 μ L from sulfobenzol azopyrocatechol with a concentration of 5×10⁻³ mol L⁻¹. A mixture of 500 μ L of acetone (dispersant) and 300 μ L of chloroform (extractor) is rapidly injected over it with a 2.0 mL syringe. The metal complex is extracted into small balls formed in the system. The mixture is centrifuged at 4000 rpm for 5 minutes. This time, the small balls combine to form a large droplet and settle to the bottom of the test tube. The aqueous phase remaining on top is pipetted. The organic phase remaining at the bottom is then diluted with acetone to 2.0 mL and the optical density is measured on a spectrophotometer at a wavelength of 530 nm.

2.3. The effect of pH

Measurements were made at pH values of 1-6 to study the effect of acidity on the extraction process. Absorption was observed to be optimal at pH=2-4 (Fig. 2). Maximum absorption occurs at pH=3. Therefore, pH=3 was selected for subsequent experiments.

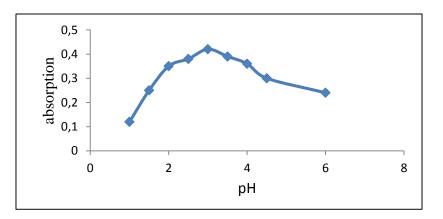


Figure 2. The effect of pH on absorption

2.4. The effect of type and volume of extracting and dispersing solutions

A number of properties of the solutions were taken into account when selecting an extracting solution and a dispersing solution. The extracting solution must be soluble in water, have a specific weight greater than the specific weight of the water, and have the capability of extracting the metal complex. The dispersing solution must be easily soluble in water and in the extracting solution. Therefore, chloroform and dichloromethane were used as the extracting solution, and acetone, acetonitrile and ethanol as the dispersing solution. Their dipole moments were taken into account when selecting solvents. The dipole moment of chloroform (1.15) is smaller than the dipole moment of water (1.87), so it is insoluble in water, and the dipole moment of acetone (2.69) is large, so it dissolves well in water. To determine the volume and type of the extracting solution, experiments were performed on volumes of chloroform and dichloromethane in the range of 50-500 μ L, with a volume of 600 μ L of the dispersing solution. As can be seen from the figure, dichloromethane is the smallest for the absorption of the Zr (IV) complex as the extracting solution. Maximum absorption was achieved when chloroform was used. Absorption of the complex at 300 µL of chloroform was maximal (Fig. 3a). In subsequent experiments, 300 µL of chloroform was used as the extraction solution.

To determine the volume and type of the dispersing solution, experiments were carried out by selecting the volume of the extracting solution at 300 μ L at the volumes of

acetone, acetonitrile and ethanol in the range of 100-800 μ L. Maximum absorption was observed at 500 μ L of acetone (Fig. 3b). Therefore, 500 μ L of acetone was used as the dispersing solution in subsequent experiments.

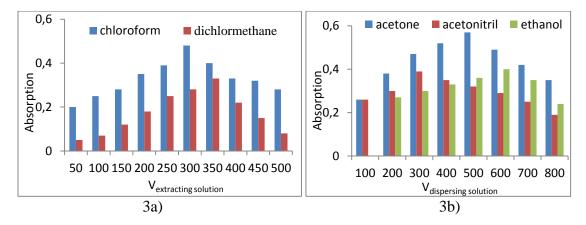


Figure 3. The effect of extracting solutions (3a) and dispersing solutions (3b) on absorption

2.5. The effect of the amount of ligand and surfactant

The amount of ligand is another variable that affects the extraction yield. For this purpose, the volume of SBAP with a concentration of 5×10^{-3} mol L⁻¹ was changed in the range of 100-800 µL and colored complex compounds with Zr (IV) ions were obtained. The effect of the amount of ligand on the analytical signal is shown in Fig. 4.

As can be seen from Figure 4, an increase in the transfer of Zr (IV) ions into the complex is observed with a change in the amount of ligand in the range of 100-800 μ L. Absorption is low when the volume of SBAP is less than 300 μ L. When the volume of the ligand is 400 μ L, the highest absorption is observed. Therefore, the volume of SBAP was selected as 400 μ L for subsequent studies.

Volumes of 100, 150, 200, 250 and 300 μ L of 0.1% OP-10 solution were used to study the effect of OP-10 on the yield. Better results were obtained when the volume of OP-10 was 200 μ L, and therefore 200 μ L was selected for further works.

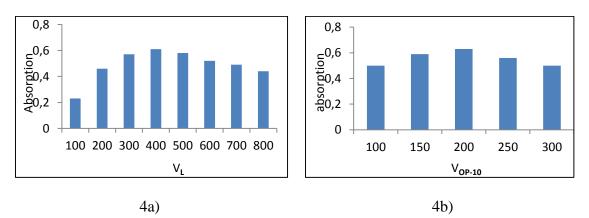


Figure 4. The effect of the volume of ligand (4a) and the volume of surfactant (4b) on absorption

2.6. Salt effect

It has been studied in the literature that ionic strength in extraction methods increases the extraction yield (Mohammadi *et al.*, 2009; Johrami *et al.*, 2007). For this purpose, more NaCl is used. The addition of salt to the solution increases the ionic strength and makes the more polar components less soluble in water. To study the effect of the electrolyte solution on the extraction, various amounts of NaCl salt were added while keeping the other parameters constant. For this purpose, 0 mL, 0.1 mL, 0.2 mL, 0.3 mL, 0.4 mL, 0.5 mL, 0.6 mL, 0.7 mL, 0.8 mL, 0.9 mL, 1.0 mL 2.0 mL of 20% NaCl salt solution was added into 12 test tubes. It was observed that the analytical signals did not change much despite the increase in ionic strength when up to 0.7 mL of salt solution was added. The analytical signal changes when 0.8 mL or more is added.

2.7. The effect of foreign ions

At this stage, the effect of foreign ions was studied in order to determine the selectivity of the method. 100 mg L⁻¹ stock solutions were prepared from each foreign cation (K⁺, Ag⁺, Ca²⁺, Ba²⁺, Zn²⁺, Mg²⁺, Hg²⁺, Fe³⁺, Co²⁺, Cd²⁺, Ni²⁺, Cu²⁺) and from the foreign anion (NO³⁻, SO₄²⁻, CO₃²⁻), and 0.5 mL was used. The ratio of the amount of foreign ions that do not interfere with the determination to the amount of Zr (VI) ion in the solution is given in Table 1.

Foreign ions	Added	Molar ratio	Foreign ions	Added	Molar ratio
\mathbf{K}^+	KCl	850	Co ²⁺	Co(NO ₃) ₂	400
Ag^+	AgNO ₃	850	Cd^{2+}	Cd(NO ₃) ₂ 6H ₂ O	400
Ca ²⁺	$Ca(NO_3)_2$	700	Cr ³⁺	Cr(NO ₃) ₃ 9H ₂ O	350
Ba ²⁺	BaCl ₂	550	Cu ²⁺	Cu(NO ₃) ₂ 3H ₂ O	200
Zn ²⁺	Zn(NO ₃) ₂ 6H ₂ O	550	SO ₄ ²⁻	Na_2SO_4	400
Mg ²⁺	MgCI ₂	500	CO ₃ ²⁻	Na ₂ CO ₃	300
Hg ²⁺	HgCl ₂	450	NO ³⁻	Ca(NO ₃) ₂	300
Fe ³⁺	Fe(NO ₃) ₃	450	CH ₃ COO ⁻	CH ₃ COONa	200

Table 1. The effect of foreign ions on the determination

2.8. The effect of other experimental conditions on the determination

In the temperature range of 20-35°C and the volume of the water phase in the range of 10-50 mL, the extraction yield is high, and in parallel, the color intensity of the complex does not decrease.

The mixed solution is centrifuged to separate the organic phase from the water phase. The centrifuge speed was changed in the range of 1000-5000 rpm, and it was observed that the organic phase was better separated when the speed was 4000 rpm. The effect of centrifugation time on absorption was also studied and the results of experiments conducted in the interval of 2-10 minutes were compared, the best results were obtained during 5 minutes of centrifugation.

The effect of extraction time on absorption means the period from the moment of addition of buffer solution, ligand, extracting and dispersing solution to Zr (VI) ion to the start of centrifugation. Extraction time was studied in the range of 2-15 minutes while keeping optimal conditions constant. The obtained results showed that the extraction time did not have a significant effect on the analytical signal.

2.9. Analysis of zirconium in various water samples

The amount of zirconium was determined in various water samples to investigate the validity of the method. The samples of zirconium of known concentration were added to 1000 mL of water and analyzed by the proposed method. In each water sample, the limit of detection of zirconium (LOD) and the limit of quantification (LOQ), as well as the relative error were determined. The results are shown in Table 2.

Sample	Added (µg L ⁻¹)	Detected (μg L ⁻¹)	LOD (µg L ⁻¹)	LOQ (µg L ⁻¹)	Relative error (%)
Tap water	5.0 10.0	Not detected 4.98 10.01	3	9.3	98
River water	5.0 10.0	Not detected 5.02 9.97	2.8	8.9	97
Industrial wastewater	5.0 10.0	Not detected 4.96 9.96	3.1	9.1	93
Natural mineral water	- 5.0 10.0	Not detected 4.99 10.01	3.2	9.2	92

Table 2. Analysis of zirconium in various water samples. Zirconiumof known concentration was added to 1000 mL of water

Compared to different methods of analysis of zirconium this method can be considered a sensitive and selective method (Table 3). The simplicity of the method allows you to perform analysis in the laboratory with less time and simple devices.

Reagent	Object being analyzed	Linear range	λ _{max} , nm	LOD	рН	Literature
DBC-arsenazo	Water sample	0-1.20 μg mL ⁻¹	560	0.22 μg mL ⁻¹	HNO3, 8 M	Zhang <i>et al.</i> , 2013
Aluminium hydroxide	-	0-10 mg L ⁻¹	-	0.17 mg L ⁻¹	8	Shokrollah and Gohari 2017
Platanus orientalis tree leaves	Water	0.4-8 μg mL ⁻¹	422	0.086 μg ml ⁻¹	HCl, 6 M	Monji <i>et al.</i> , 2008
Cyanex272	Soil	-	670	3.2 μg L ⁻¹	HNO ₃ , 0.01M	Karve and Gholave 2014
Sulfobenzol azopyrocatechol	Water sample	0.24-6.5 μg mL ⁻¹	530	3 μg mL ⁻¹	3	This method

Table 3. Comparison of this method with other analytical methods

The extraction recovery of the complex is an indicator of the selectivity of the analytical method. The extraction recovery of the complex formed by zirconium with the tri-n-octyl amine reagent is 94% (Jaykishon *et al.*, 2018), with Alamine 336 was 98% (Banda *et al.*, 2013), with Cyanex 272 was 71% (Taghizadeh *et al.*, 2008) with this method with SBAP was 99.5%. This shows that the method has a high selectivity.

2.10. Statistical calculations, optimization of results

Box Behnken statistical analysis method was used to optimize the complex formation and extraction process (Minitab 19). First, a normality test was performed for graphs of factors affecting absorption. The volume of the extracting solvent, the volume of the dispersing solvent, the pH, the volume of the ligand, the volume of the surfactant, the centrifugation time, the centrifugation speed, and the salt effect were selected to determine the highest "effective" variable. Factors and their low and high values are given in Table 4. Plackett Burman statistics were used to determine which of the 8 variables that could affect the results of the analysis were "effective" or "ineffective". For this purpose, a design matrix consisting of 12 experiments with 8 factors was prepared.

Independent variables	Symbol	Low value	High value
Volume of extraction solvent, μL	VES	50	500
Volume of dispersion solvent, µL	VDS	100	800
pH	pН	1	6
Volume of ligand, $C \times 10^{-5}$ mol L ⁻¹	VL	100	800
Volume of surfactant, µL	VS	100	300
Centrifugation time, minutes	CT	2	10
Centrifugation speed, rpm	CS	1000	5000
Effect salt	ES	0.1	0.8

Table 4. Values of independent variables calculated by Plackett Burman design

An initial statistical study of the results with the Plackett Burman design found that the variables that affect the extraction process more and were statistically significant were the volume of ligand, pH, and the volume of extracting solution (Fig. 5).

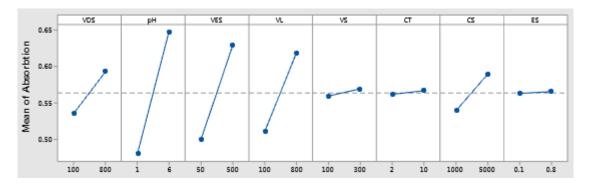


Figure 5. Factorial graph for extraction

A three-level, three-factor Box Behnken design was used to optimize the effect of these three parameters on the extraction process. The p value for pH, VES, and VL were 0.016, 0.035, and 0.008, respectively. The P>0.05 value indicates that these parameters are more effective (Trinh and Kang 2010). For the accuracy of the model, the calculated value of R^2 must be at least 0.80 (Yang *et al.*, 2013). In this study, R^2 =0.989

To evaluate the effects of the factors in more detail, their 3D graphs are shown (Fig. 6).

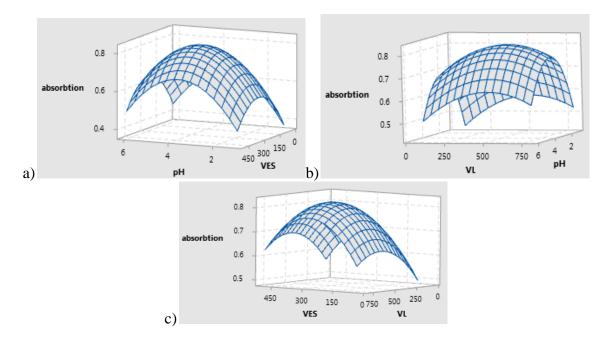


Figure 6. The effect of a) VES and pH, b) pH and VL, c) VES and VL on absorption during extraction

As can be seen from the graphs, when looking at the effect of pH and VES on absorption at the mean value of the volume of ligand (VL=450 μ L), it is observed that pH has a greater effect (Fig, 6a). In particular, at a pH of 3.5, absorption reaches the maximum value. When VES=275 μ L remains constant, absorption is still maximal at pH 3.5 (Fig. 6b). When looking at the effect of VES and VL on absorption at pH=3.5, it appears that VL has a greater effect on absorption (Fig. 6c). According to the results of statistical analysis, the optimal values of independent variables to achieve maximum absorption are pH=3.5, VL=450 μ L and VES=275 μ L.

3. Conclusion

- 1. As a result of determination of zirconium by DMMME method, optimal pH=3 compliance with Beer's law was determined 0.24-6.5 μ g mL⁻¹. Analytical detection limit of zirconium is 3 μ g mL⁻¹, the analytical limit of quantification is 9.2 μ g mL⁻¹, λ_{max} =530 nm. When comparing these parameters with other methods of determination of zirconium, it can be said that this method is a selective and effective method. The stoichiometric composition of the components in the complex is Zr: SBAP:SPX = 1:2:2.
- 2. Using the Placket Burman design, the factors that most affected the extraction were found to be the ligand concentration, the volume of the extracting solution, and the pH. Using the Box Behnken design, it was determined that the ligand concentration was the factor that most affected the absorption among these three factors.
- 3. This method was used to determine zirconium in various water samples under optimal conditions.

References

- Abbaspour, A., Baramakeh, L. (2002). Simultaneous determination of zirconium and molybdenum by first-derivative spectrophotometry. *Analytical Sciences*, 18, 1127–1130.
- Afzali, D., Fathirad, F., Ghaseminezhad, S., & Afzali, Z. (2014). Determination of trace amounts of zirconium in real samples after microwave degistion and ternary complex dispersive liquidliquid microextraction. *Environmental Monitoring and Assessment*, 186(6), 3523-3529.
- Agrawal, Y.K. & Sudhakar, S. (2002). Extraction, separation and preconcentration of zirconium. *Sep. Purif. Technol.*, 27, 111–119.
- Alver, E., Demirci, A., & Özcimder, M. (2012). Microextraction methods, *Journal of Engineering* and Natural Sciences, 30, 75-90.
- Arida, H.A. (2008). Novel PVC membrane-based thoron ion selective electrode and its application: determination of zirconium. *Talanta*, 76, 40–43.
- Bagda, E., Tuzen, M. (2015). Determination of zirconium in water, dental materials and artificial saliva after surfactant assisted dispersive ionic liquid based microextraction. *RSC Advances*, 5(130), 107872-107879.
- Banda, R., Lee, H.Y., & Lee, M.S. (2013). Separation of Zr and Hf from strong hydrochloric acid solution by solvent extraction with TEHA. *Journal of Radioanalytical and Nuclear Chemistry*, 295(2), 1537-1543.
- Bassan, M.K.T., Sharma, P.K., & Singhal, R.K. (2010). Low cost and rapid analytical technique for determination of niobium and titanium in zirconium alloy. *Analytical Methods*, 2, 1559– 1564.
- El-Sayed, A. A., Awwad, N.S., Hamed, M.M., Hassan, A.M.A., & El-Reefy, S.A. (2017). Simple and Selective Determination of Zr (IV) with 1,4-dichloro-2, 5-dihydroxyquinone in a Micellar Solution of Cetylpyridenium Chloride by Zero and Second-Derivative Spectrophotometry. *Eurasian Journal of Analytical Chemistry*, 12(2), 151-165.
- El-Sayed, A.A., Hamed, M.M., & El-Reefy, S.A. (2010). Determination of micro-amounts of zirconium in mixed aqueous organicmediumby normal and first-derivative spectrophotometry. *Journal of Analytical Chemistry*, 65, 1113–1117.
- Eshworth, M.R.F. (1968). Titrimetric method for the analysis of organic compounds. *Chemistry*, 441.
- Faghihian, H., Kabiri-Tadi, M.A. (2010). Novel solid-phase extraction method for separation and preconcentration of zirconium. *Microchimica Acta*, 168, 147–152.
- Firdaus, M.L., Mashio, A.S., Kim, T., Muhammad, R., McAlister, J.A., Obata, H., ... & Khaydarov, R. (2018). Simultaneous measurement of picomolar zirconium, hafnium, niobium and tantalum in seawater using commercially available chelating resin and subsequent ICP-MS determination. *Geochemical Journal*, 52(5), 427-431.
- Firdaus, M.L., Norisuye, K., Sato, T., Urushihara, S., Nakagawa, Y., Umetani, S., & Sohrin, Y. (2007). Preconcentration of Zr, Hf, Nb, Ta and W in seawater using solid-phase extraction on TSK-8-hydroxyquinoline resin and determination by inductively coupled plasma-mass spectrometry. *Analytica Chimica Acta*, 583(2), 296-302.
- Firz-David, G.E., Blanzhe, L. (1957). *Basic processes of synthesis of dyes*. Foreign literature publishing house, 315.
- Ghasemi, J.B., Zolfonoun, E. (2010). Simultaneous spectrophotometric determination of trace amounts of uranium, thorium, and zirconium using the partial least squares method after their preconcentration by alpha-benzoin oxime modified Amberlite XAD-2000 resin. *Talanta*, 80, 1191–1197.
- Ghasemi, J.B. Hashemi, B., & Shamsipur, M. (2012). Simultaneous spectrophotometric determination of uranium and zirconium using cloud point extraction and multivarite methods. *Journal of the Iranian Chemical Society*, 9(3), 257-262.
- Gupta, B., Malik, P., & Mudhar, N., (2005). Extraction and Recovery of Zircon Using Cyanex 923. *Solvent Extraction and Ion Exchange*, *23*(3), 345-358.

- Gupta, V.K., Goyal, R.N., & Sharma, R.A. (2009). Novel PVC membrane based alizarin sensor and its application; determination of vanadium, zirconium and molybdenum. *Int. J. Electrochem. Sci.*, 4(1), 156-172.
- Hanan, H.A., Salim, A.M. (2009). Selective Extraction of zirconium from various samples and subsequent spectrophotometric determination with eriochrome cyanine R reagent. *Rafidain Journal of Science*, 20(3), 74-83.
- Hedrick, J.B. (2000). Zirconium and hafnium. U.S. Geological Survey Minerals Yearbook, 87-104.
- Jaykishon, S., Amit, S., & Bhikari, C.B. (2018). Liquid-liquid extraction of Zr(IV) from sulphuric acid medium using trin-octyl amine in kerosene. *European Journal of Chemistry*, 9(3), 222 227.
- Johrami, E.Z., Bidari, A., Assadi Y., Hosseini, M.R.M. & Jamali, M.R. (2007). Dispersive liquidliquid microextraction combined with graphite furnace atomic absorption spectrometry Ultra trace determination of cadmium in water samples. *Analytica Chimica Acta*, 585, 305-311.
- Karve, M., Gholave J.V. (2014). Amberlite XAD-2 impregnated with Cyanex272 for zirconium(IV) enrichment followed by spectrophotometric determination. *Desalination* and Water Treatment, 52(1-3), 452-458.
- Korestelev, P.P. (1964). *Preparation of solutions for chemical and analytical works*. Moscow, Nauka, 260.
- Lee, C.H., Suh, M.Y., Choi, K.S., Kim, J.S., Park, Y.J., & Kim, W.H. (2003). Determination of Ru, Rh, Pd, Te, Mo and Zr in spent pressurized water reactor fuels by ion exchange and extraction chromatographic separations and inductively coupled plasma atomic emission spectrometric analysis. *Analytica Chimica Acta*, 475(1-2), 171-179.
- Loh, H.C., Ng, S.M., Ahmad, M., & Taib, M.N. (2005). Accurate zirconium detection at visible wavelength using artificial neural network. *Analytical Letters*, *38*(8), 1305-1316.
- Mohammadi, S.Z., Afzali, D., Taher, M.A. & Baghelani, Y.M. (2009). Ligandless-dispersive liquid-liquid microextraction for the separation of trace amounts of silver ions in water samples and flame atomic absorption spectrometry determination. *Talanta*, 80, 875-879.
- Monji, A.B., Zolfonoun, E., & Ahmadi, S.J. (2008). Application of acidic extract of Platanusorientalis tree leaves as a green reagent for selective spectrophotometric determination of zirconium. *Green Chemistry Letters and Reviews*, 1(2), 107-112.
- Mortada, W.I., Ali, A.Z. & Hassanien, M.M. (2013). Mixed micelle-mediated extraction of alizarin red S complexes of Zr (IV) and Hf (IV) ions prior to their determination by inductively coupled plasma-optical emission spectrometry. *Analytical Methods*, 5(19), 5227-5234.
- Oszwałdowski, S., Jakubowska, J. (2003). Simultaneous determination of zirconium and hafnium as ternary complexes with 5-Br-PADAP and fluoride using solid-phase extraction and reversed-phase liquid chromatography. *Talanta*, 60, 643–652.
- Oszwałdowski, S., Lipka, R., & Jarosz, M. (1998). Simultaneous determination of zirconium and hafnium as ternary complexes with 2-(5-bromo-2-pyridylazo)-5-diethylaminophenol and fluoride by reversed-phase liquid chromatography. *Analytica Chimica Acta*, *361*(1-2), 177-187.
- Pourreza, N., Mouradzadegun, A., & Mohammadi, S. (2011). Solid phase extraction of zirconium as arsenazo (III) complex on agar and spectrophotometric determination. *Journal of the Iranian Chemical Society*, 8(4), 951-957.
- Pourreza, N., Parham, H., & Shiri, S. (2010). Determination of Trace Amounts of Zirconium by Flotation-Spectrophotometric Method. *Journal of the Korean Chemical Society*, 54(3), 283-286.
- Reddy, B.R., Kumar, J.R., & Reddy, A.V. (2004). Solvent Extraction of Zirconnium(IV) from Acid Chloride Solution Using LIX 84-IC. *Hydrometallurgy*, 74(1-2), 173 -177.

- Reddy, B.R., Kumar, J.R., Reddy, A.V., & Priya, D.N. (2004). Solvent Extraction of Zirconium (IV) from Acid Chloride Solution Using 2-ethylhexylphosphonic Acid Mono-2-Ethyl Hexyl Ester(PC-88A). *Hydrometallurgy*, 72(3-4), 303-307.
- Rezaee, M., Yamini, Y., & Khanchi, A.R. (2012). Extraction and separation of zirconium from hafnium using a new solvent microextraction technique. *Journal of the Iranian Chemical Society*, 9, 67–74.
- Schenk, E.R., Almirall, J.R. (2012). Elemental analysis of glass by laser ablation inductively coupled plasma optical emission spectrometry (LA-ICP-OES). *Forensic Science International*, 217(1-3), 222-228.
- Shariati, S., Yamini, Y. (2006). Cloud point extraction and simultaneous determination of zirconium and hafnium using ICP-OES. *Journal of Colloid and Interface Science*, 298(1), 419–425.
- Sharma, V., Nijhawan, M., & Malik, A.K. (2001). 3-Hydroxy-2-(2"-Thienyl)-4H-Chromon-4one as a Spectrophotometric Reagent for the Trace Determination of Zirconium in an Aqueous Phase. *Journal of Analytical Chemisry*, 56(9), 830-832.
- Shokrollahi, A., Gohari, M. (2017). Flame atomic absorption determination of zirconium in glass and refractory bricks after coprecipitation with aluminium hydroxide. *Journal of Taibah University for Science*, 11(4), 540-547.
- Sun, S. & Li, J. (2015). Determination of Zr, Nb, Mo, Sn, Hf, Ta and W in seawater by N-benzoyl-N-phenylhydroxylamine extraction chromatographic resin and inductively coupled plasma-mass spectrometry. *Microchemical Journal*, 119, 102-107.
- Taghizadeh, M., Ghasemzadeh, R., Ashrafizadeh, S.N., Saberyan, K., & Maragheh, M.G. (2008). Determination of optimum process conditions for the extraction and separation of zirconium and hafnium by solvent extraction. *Hydrometallurgy*, 90(2-4), 115-120.
- Trinh, T.K., Kang, L.S. (2010). Application of Response Surface Method as an Experimental Design to Optimize Coagulation Tests. *Environmental Engineering Research*, 15, 63-70.
- Varghese, A., George, L. (2012). Simultaneous first order derivative spectrophotometric determination of vanadium and zirconium in alloy steels and minerals, *Spectrochimica Acta. Part A, Molecular and Biomolecular Spectroscopy*, 95, 46-52.
- Wang, L., Lee, H. & Lee, M. (2015). Solvent extraction separation of Zr and Hf from nitric acid solutions by PC 88A and its mixture with other extractants. *Metals and Materials International*, 21, 166-172.
- Wang, Z.P., Shi, L.L., Chen, G.S., & Cheng, K.L. (2000). Multivarite spectrofluorimetry of ultra trace zirconium (IV) and hafnium (IV) assisted by several chemometrics methods. *Talanta*, 51(2), 315-326.
- Yang, X.J., Fane, A.G., & Pin, C. (2002). Separation of zirconium and hafnium using hollow fibers Part I. Supported liquid membranes. *Chemical Engineering Journal*, 88, 37–44.
- Yang, X.J. & Pin, C. (2002). Determination of niobium, tantalum, zirconium and hafnium in geological materials by axtraction chromatography and inductively coupled plasma mass spectrometry. *Analytica Chimica Acta*, 458(2), 375-386.
- Yang, K.D., Ye, X.J., Su, J., Su, H.F., Long, Y.F., Lu, X.Y. & Wen, Y.X. (2013). Response surface optimization of process parameters for reduction roasting of low-grade pyrolusite by bagasse. *Transactions of Nonferrous Metals Society of China*, 23, 548-555.
- Zhang, X.X., Zhao, Y., Wang, S.M., & Zhai, Q.Z. (2013). Spectrophotometric determination of zirconium in water samples. *Asian Journal of Chemistry*, 25(1), 587-588.